

# Clausing Radial Drills

600 Group

*A Line of Precision Heavy-Duty,  
Large Capacity Radial Drills*



- Drilling Capacity up to 3.15" in Steel  
3.94" in Cast Iron
- Tapping Capacity up to 2.56" in Steel  
2.95" in Cast Iron
- Boring Capacity up to 6" in Steel  
10" in Cast Iron





## Clausing Radial Drills

### Models: CL820A

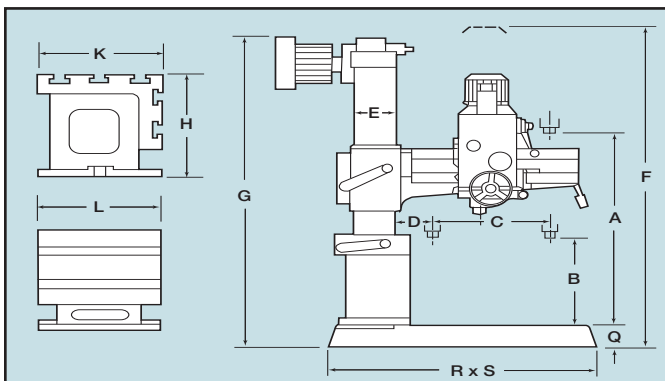
#### Features and Standard Equipment:

- Limit switch
- High speed gears are made of Nickel-Chrome Steel and are heat-treated and ground for durability
- Powerful 2 Hp spindle drive motor for heavy-duty cutting
- Extra auxiliary dial for spindle feed depth indication, allows review of spindle feed depth, .0394" to 7.874"
- Special spindle balance mechanism, superior to traditional balance mechanism and extends Balance Spring life
- Coolant system
- Low volt and overload protection
- CSA Electrics Standard ● Tool kit and manuals

#### Specifications:

Model	CL820A
<b>Working Area:</b>	
Column Sleeve Dia. (E)	8.28" (210mm)
Column Face to Spindle Center	
Maximum (D+C)	33.5" (850mm)
Minimum (D)	8.7" (220mm)
Spindle Head Travel (C)	24.8" (630mm)
Base Surface to Spindle End	
Maximum (A)	47.6" (1270mm)
Minimum (B)	13.8" (350mm)
Arm Vertical Travel (A-B)	25.2" (640mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	35.5" x 25.3" (902x643mm)
Box Table Area	
Length (L)	23.6" (600mm)
Width (K)	17.5" (445mm)
Height (H)	15" (380mm)
Base Dimensions	
Floor Area (R x S)	49.6" x 25.2" (1260x640mm)
Height (Q)	6.5" (160mm)
<b>Drill Head:</b>	
Spindle Taper	4MT
Spindle Stroke	8.66" (220mm)
Quill Diameter	2.95" (75mm)
Number of Spindle Speeds	6
Spindle Speeds (rpm)	88, 154, 282, 455, 796, 1500
Number of Feeds	3
Spindle Feed Rate (in/rev.)	0.002" 0.0035" 0.006"
	.05mm), (.09mm), (.15mm)
Spindle Drive Motor	2 hp (1.5 Kw)
Elevating Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weights:</b>	
Max. Machine Height (F)	91.3" (2170mm)
Base and Column Height (G)	79.1" (2010mm)
Shipping Dim.	
Length	66.1" (1680mm)
Width	32.5" (826mm)
Height	86.2" (2190mm)
Net Weight	2,645 lbs. (1200kg)
Shipping Weight	2,954 lbs. (1340kg)

#### Dimensions:



#### Capacities:

Model	CL820A
<b>Capacity:</b>	
Drilling	
In Steel	1.26" (32mm)
In Cast Iron	2" (50mm)
Tapping	
In Steel	1" (25mm)
In Cast Iron	1.26" (32mm)
Boring	
In Steel	2.75" (70mm)
In Cast Iron	4.06" (105mm)





## Clausing Radial Drills Models: CL920A

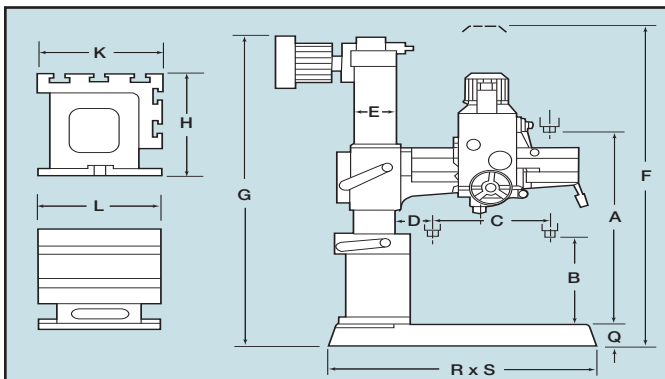
### Features and Standard Equipment:

- Limit switch
- High speed gears are made of Nickel-Chrome Steel and are heat-treated and ground for durability
- Powerful 2 Hp spindle drive motor for heavy-duty cutting
- Extra auxiliary dial for spindle feed depth indication, allows review of spindle feed depth, .0394" to 7.874"
- Special spindle balance mechanism, superior to traditional balance mechanism and extends Balance Spring life
- Coolant system
- Low volt and overload protection
- CSA Electrics Standard ● Tool kit and manuals

### Specifications:

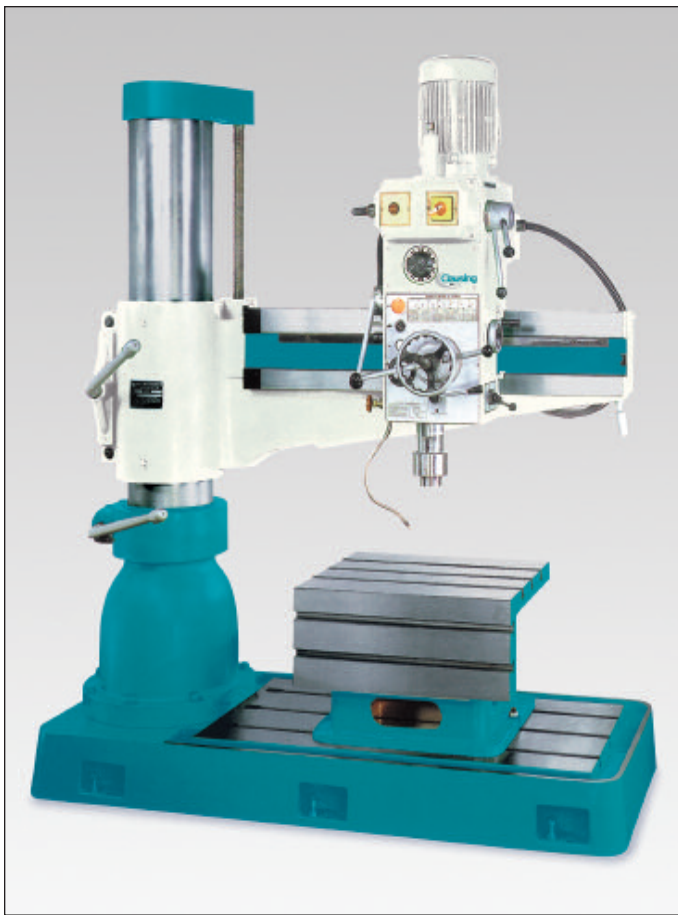
Model	CL920A
<b>Working Area:</b>	
Column Sleeve Dia. (E)	8.28" (210mm)
Column Face to Spindle Center Maximum (D+C)	37.4" (950mm)
Minimum (D)	8.7" (220mm)
Spindle Head Travel (C)	28.7" (730mm)
Base Surface to Spindle End Maximum (A)	47.6" (1210mm)
Minimum (B)	13.8" (350mm)
Arm Vertical Travel (A-B)	25.2" (640mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	35.5" x 25.3" (902x643mm)
Box Table Area	
Length (L)	23.6" (600mm)
Width (K)	17.5" (445mm)
Height (H)	15" (380mm)
Base Dimensions	
Floor Area (R x S)	49.6" x 25.2" (1260x640mm)
Height (Q)	6.5" (160mm)
<b>Drill Head:</b>	
Spindle Taper	4MT
Spindle Stroke	8.66" (220mm)
Quill Diameter	2.95" (75mm)
Number of Spindle Speeds	6
Spindle Speeds (rpm)	88, 154, 282, 455, 796, 1500
Number of Feeds	3
Spindle Feed Rate (in/rev.)	0.002"/0.0035"/0.006"
(mm/rev.)	.05mm/.09mm/.15mm
Spindle Drive Motor	2 hp (1.5 Kw)
Elevating Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weights:</b>	
Max. Machine Height (F)	91.3" (2320mm)
Base and Column Height (G)	79.1" (2010mm)
Shipping Dim.	
Length	71.1" (1806mm)
Width	32.5" (826mm)
Height	86.2" (2190mm)
Net Weight	2,756 lbs. (1250kg)
Shipping Weight	3,086 lbs. (1400kg)

### Dimensions:

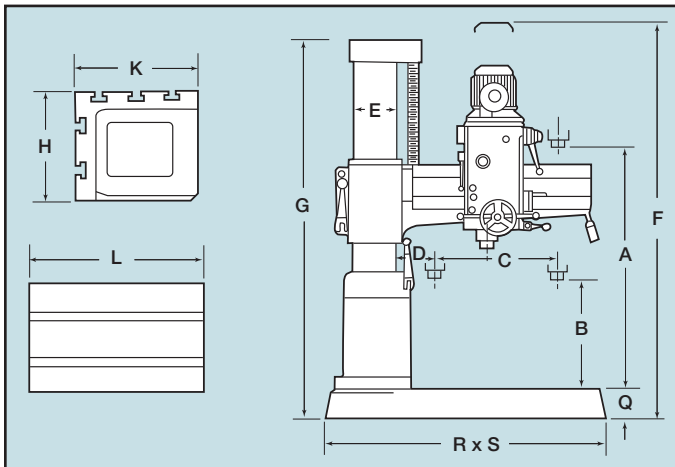


### Capacities:

Model	CL920A
<b>Capacity:</b>	
Drilling	
In Steel	1.26" (32mm)
In Cast Iron	2" (50mm)
Tapping	
In Steel	1" (25mm)
In Cast Iron	1.26" (32mm)
Boring	
In Steel	2.75" (70mm)
In Cast Iron	4.06" (105mm)



## Dimensions:



## Capacities:

Model	CL1100
<b>Capacity:</b>	
Drilling	
In Steel	1.65" (42mm)
In Cast Iron	2.16" (55mm)
Tapping	
In Steel	1" (25mm)
In Cast Iron	1.5" (38mm)
Boring	
In Steel	3.35" (85mm)
In Cast Iron	4.72" (120mm)

# Clausing Radial Drills

## Model: CL1100

## Features and Standard Equipment:

- High-quality cast-iron arm with heat-treated and ground slides for smooth and accurate head positioning
- The bearing bracket for gear-box is fitted with standard bearings to fit arm slide for smooth gear-box operation
- High speed gears are made of Nickel-Chrome Steel and are heat-treated and ground for durability
- Powerful 3 Hp, 2-speed, heavy-duty spindle drive motor
- Overload protection device
- The main spindle is balanced by a specially shaped spring
- Coolant system
- Low volt and overload protection
- CSA Electrics Standard    ● Tool kit and manuals

## Specifications:

Model	CL1100
<b>Working Area:</b>	
Column Sleeve Dia. (E)	10.24" (260mm)
Column Face to spindle Center	
Maximum (D+C)	43.3" (1100mm)
Minimum (D)	11.0" (280mm)
Spindle Head Travel (C)	32.3" (820mm)
Base Surface to Spindle End	
Maximum (A)	50.0" (1270mm)
Minimum (B)	18.5" (470mm)
Arm Vertical Travel (A-B)	22.4" (570mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	48" x 29.1" (1219 x 739mm)
Box Table Area	
Length (L)	25.0" (635mm)
Width (K)	24.5" (520mm)
Height (H)	16.3" (415mm)
Base Dimensions	
Floor Area (R x S)	67.9" x 28.1" (1725 x 715mm)
Height (Q)	7.1" (180mm)
<b>Drill Head:</b>	
Spindle Taper	4MT
Spindle Stroke	9.05" (230mm)
Quill Diameter	3.15" (80mm)
Number of Spindle Speeds	12
Spindle Speeds (rpm)	44-1500
Number of Feeds	3
Spindle Feed Rate (in(mm)/rev.)	0.002"(.05mm), 0.0035"(.09mm), 0.006"(.15mm)
Spindle Drive Motor (2-speed)	3 hp (2.25 Kw)
Elevating Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weights:</b>	
Max. Machine Height (F)	99.6" (2530mm)
Base and Column Height (G)	78.7" (2000mm)
Shipping Dim.	
Length	74.0" (1880mm)
Width	34.0" (864mm)
Height	87" (2210mm)
Net Weight	3,968 lbs. (1800kg)
Shipping Weight	4,299 lbs. (1950kg)



## Clausing Radial Drills

### Model: CL1230H

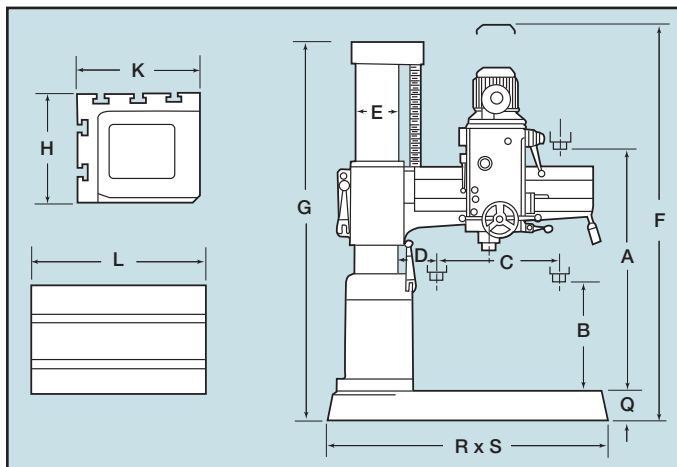
#### Features and Standard Equipment:

- High-quality cast-iron arm with heat-treated and ground slides for smooth and accurate head positioning
- The bearing bracket for gear-box is fitted with standard bearings to fit arm slide for smooth gear-box operation
- High speed gears are made of Nickel-Chrome Steel and are heat-treated and ground for durability
- Powerful 3 Hp, 2-speed, heavy-duty spindle drive motor
- Overload protection device
- The main spindle is balanced by an adjustable block
- Coolant system
- Low volt and overload protection
- Equipped with hydraulic clamping. With a push of a button you can have arm unclamped then move vertically, or stop then clamp automatically
- CSA Electrics Standard ● Tool kit and manuals

#### Specifications:

Model	CL1230H
<b>Working Area:</b>	
Column Sleeve Dia. (E)	11.81" (300mm)
Column Face to Spindle Center Maximum (D+C)	46.1" (1170mm)
Minimum (D)	13.4" (340mm)
Spindle Head Travel (C)	35.0" (890mm)
Base Surface to Spindle End Maximum (A)	53.9" (1370mm)
Minimum (B)	19.3" (490mm)
Arm Vertical Travel (A-B)	24.8" (630mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	48" x 29.1" (1219 x 739mm)
Box Table Area	
Length (L)	25.0" (635mm)
Width (K)	24.5" (520mm)
Height (H)	16.3" (415mm)
Base Dimensions	
Floor Area (R x S)	67.9" x 28.1" (1725 x 715mm)
Height (Q)	7.1" (180mm)
<b>Drill Head:</b>	
Spindle Taper	4MT
Spindle Stroke	9.84" (250mm)
Quill Diameter	3.15" (80mm)
Number of Spindle Speeds	2
Spindle Speeds (rpm)	44-1500
Number of Feeds	3
Spindle Feed Rate (in(mm)/rev.)	0.002"(.05mm), 0.0035"(.09mm), 0.006"(.15mm)
Spindle Drive Motor (2-speed)	3 hp (2.25 Kw)
Elevating Motor	1 hp (.75 Kw)
Clamping Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)

#### Dimensions:



#### Capacities:

Model	CL1230H
<b>Capacity:</b>	
Drilling	
In Steel	1.65" (42mm)
In Cast Iron	2.16" (55mm)
Tapping	
In Steel	1" (25mm)
In Cast Iron	1.38" (38mm)
Boring	
In Steel	3.38" (86mm)
In Cast Iron	4.72" (120mm)

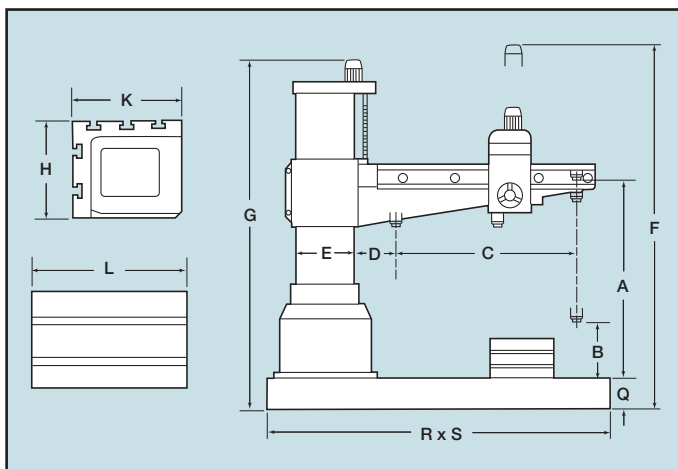
#### Dimensions and Weight:

Max. Machine Height (F)	109.5" (2780mm)
Base and Column Height (G)	81.1" (2060mm)
Shipping Dim.	
Length	80.1" (2035mm)
Width	32.5" (862mm)
Height	88.2" (2240mm)
Net Weight	4,630 lbs. (2100kg)
Shipping Weight	5,071 lbs. (2300kg)



Shown with Optional Tilt Table

## Dimensions:



## Capacities:

Model	CLC1250H
<b>Capacity:</b>	
Drilling	
In Steel	1.97" (50mm)
In Cast Iron	2.36" (60mm)
Tapping	
In Steel	1.57" (40mm)
In Cast Iron	1.97" (50mm)
Boring	
In Steel	4.33" (110mm)
In Cast Iron	6.55" (165mm)

# Clausing Radial Drills

## Model: CLC1250H

## Features and Standard Equipment:

- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear
- Powerful 5 Hp, 2-speed, heavy-duty spindle drive motor
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage
- Coolant system ● CSA Electrics Standard ● Tool kit and manuals

## Specifications:

Model	CLC1250H
<b>Working Area:</b>	
Column Sleeve Dia. (E)	11.81" (300mm)
Column Face to Spindle Center	
Maximum (D+C)	49.21" (1250mm)
Minimum (D)	14.17" (360mm)
Spindle Head Travel (C)	35.04" (890mm)
Base Surface to Spindle End	
Maximum (A)	52.95" (1345mm)
Minimum (B)	17.36" (441mm)
Arm Vertical Travel (A-B)	24.8" (630mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	48" x 29.1" (1219 x 739mm)
Box Table Area	
Length (L)	25.0" (635mm)
Width (K)	24.5" (520mm)
Height (H)	16.5" (420mm)
Base Dimensions	
Floor Area (R x S)	70.3" x 30.9" (1785 x 785mm)
Height (Q)	7.8" (190mm)

### Drill Head:

Spindle Taper	5MT
Spindle Stroke	10.63" (270mm)
Quill Diameter	3.15" (80mm)
Number of Spindle Speeds	12
Spindle Speeds (rpm)	56-1450
Number of Feeds	3
Spindle Feed Rate (in(mm)/rev.)	0.0023"(.06mm), 0.004"(.10mm), 0.008"(.20mm)
Spindle Drive Motor (2-speed)	5 hp (3.8 Kw)
Elevating Motor	1 hp (.75 Kw)
Clamping Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)

### Dimensions and Weight:

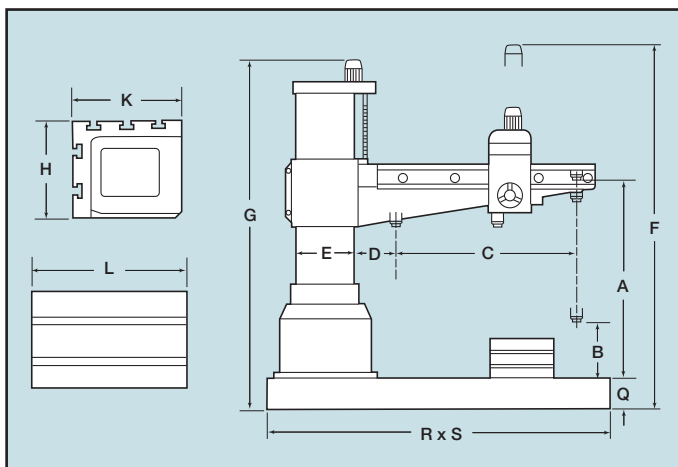
Max. Machine Height (F)	104.1" (2645mm)
Base and Column Height (G)	81.9" (2080mm)
Shipping Dim.	
Length	81.1" (2060mm)
Width	39.2" (995mm)
Height	88.2" (2240mm)
Net Weight	5,071 lbs. (2300kg)
Shipping Weight	5,512 lbs. (2500kg)





Shown with Optional Tilt Table

## Dimensions:



## Capacities:

Model	CLC1600H
<b>Capacity:</b>	
Drilling	
In Steel	1.97" (50mm)
In Cast Iron	2.36" (60mm)
Tapping	
In Steel	1.57" (40mm)
In Cast Iron	1.97" (50mm)
Boring	
In Steel	4.33" (110mm)
In Cast Iron	6.55" (165mm)

# Clausing Radial Drills

## Model: CLC1600H

## Features and Standard Equipment:

- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear
- Powerful 5 Hp, 2-speed, heavy-duty spindle drive motor
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage
- Coolant system ● CSA Electrics Standard ● Tool kit and manuals

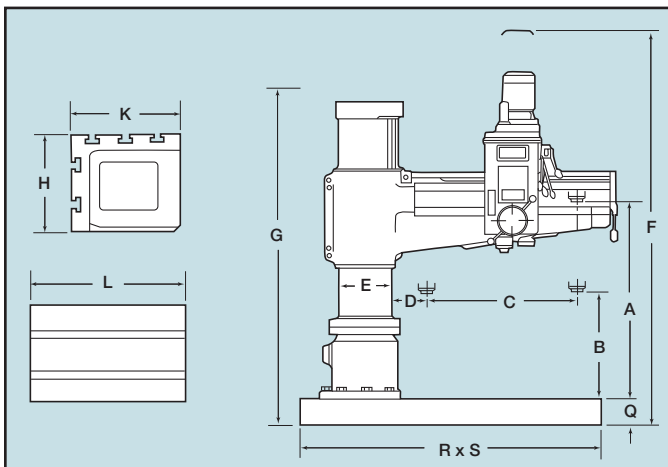
## Specifications:

Model	CLC1600H
<b>Working Area:</b>	
Column Sleeve Dia. (E)	12.61" (320mm)
Column Face to Spindle Center	
Maximum (D+C)	63.00" (1600mm)
Minimum (D)	13.78" (350mm)
Spindle Head Travel (C)	49.21" (1250mm)
Base Surface to Spindle End	
Maximum (A)	55.90" (1420mm)
Minimum (B)	18.31" (465mm)
Arm Vertical Travel (A-B)	26.77" (680mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	70.9" x 40.4" (1800 x 1026mm)
Box Table Area	
Length (L)	24.8" (630mm)
Width (K)	19.7" (500mm)
Height (H)	19.7" (500mm)
Base Dimensions	
Floor Area (R x S)	100.4" x 38.2" (2550 x 970mm)
Height (Q)	7.9" (200mm)
<b>Drill Head:</b>	
Spindle Taper	5MT
Spindle Stroke	10.63" (270mm)
Quill Diameter	3.15" (80mm)
Number of Spindle Speeds	12
Spindle Speeds (rpm)	56-1450
Number of Feeds	3
Spindle Feed Rate (in(mm)/rev.)	0.0023"(.06mm), 0.004"(.10mm), 0.008"(.20mm)
Spindle Drive Motor (2-speed)	5 hp (3.8 Kw)
Elevating Motor	1 hp (.75 Kw)
Clamping Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weight:</b>	
Max. Machine Height (F)	108.7" (2760mm)
Base and Column Height (G)	86.1" (2186mm)
Shipping Dim.	
Length	105.2" (2670mm)
Width	44.1" (1120mm)
Height	94.9" (2410mm)
Net Weight	7,275 lbs. (3300kg)
Shipping Weight	8,378 lbs. (2800kg)





## Dimensions:



## Capacities:

Model	CL1600H
<b>Capacity:</b>	
Drilling	
In Steel	2.6" (65mm)
In Cast Iron	2.75" (70mm)
Tapping	
In Steel	1.97" (50mm)
In Cast Iron	2.36" (60mm)
Boring	
In Steel	5" (126mm)
In Cast Iron	7.28" (185mm)

# Clausing Radial Drills

## Model: CL1600H

## Features and Standard Equipment:

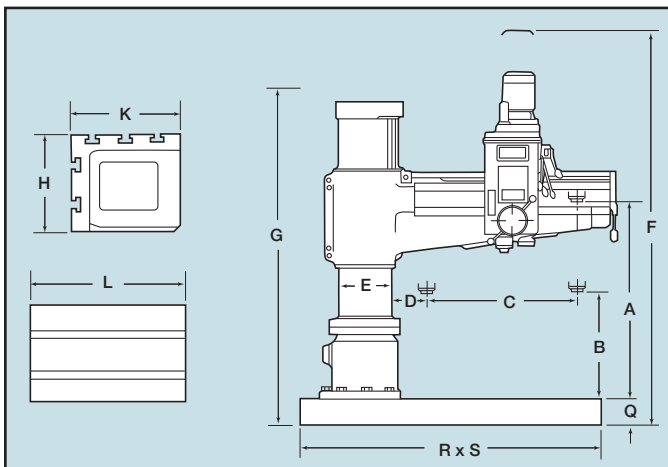
- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting.
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear.
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation.
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage.
- Coolant system
- CSA Electrics Standard
- Tool kit and manuals

## Specifications:

Model	CL1600H
<b>Working Area:</b>	
Column Sleeve Dia. (E)	17" (432mm)
Column Face to Spindle Center	
Maximum (D+C)	62.2" (1580mm)
Minimum (D)	17.3" (440mm)
Spindle Head Travel (C)	44.9" (1140mm)
Base Surface to Spindle End	
Maximum (A)	63" (1600mm)
Minimum (B)	15" (380mm)
Arm Vertical Travel (A-B)	33.5" (850mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	70.9" x 40.4" (1800 x 1026mm)
Box Table Area	
Length (L)	27.6" (700mm)
Width (K)	19.7" (500mm)
Height (H)	15.7" (400mm)
Base Dimensions	
Floor Area (R x S)	97.6" x 41.3" (2480 x 1050mm)
Height (Q)	8.26" (210mm)
<b>Drill Head:</b>	
Spindle Taper	5MT
Spindle Stroke	14.6" (370mm)
Quill Diameter	3.94" (100mm)
Number of Spindle Speeds	12
Spindle Speeds (rpm)	40-1920
Number of Steps	6
Spindle Feed Rate (in(mm)/rev.)	0.003"(.07mm)-0.038"(.96mm)
Spindle Drive Motor (2-speed)	7.5 hp (5.6 Kw)
Elevating Motor	2 hp (1.5 Kw)
Clamping Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weight</b>	
Max. Machine Height (F)	124.8" (3170mm)
Base and Column Height (G)	107.7" (2660mm)
Shipping Dim.	
Length	112.2" (2850mm)
Width	55.1" (1400mm)
Height	115.7" (2940mm)
Net Weight	6,614 lbs. (4900kg)
Shipping Weight	11,243 lbs. (5100kg)



## Dimensions:



## Capacities:

Model	CL2000H
<b>Capacity:</b>	
Drilling	
In Steel	2.6" (65mm)
In Cast Iron	2.75" (70mm)
Tapping	
In Steel	1.97" (50mm)
In Cast Iron	2.36" (60mm)
Boring	
In Steel	5" (126mm)
In Cast Iron	7.28" (185mm)

# Clausing Radial Drills

## Model: CL2000H

## Features and Standard Equipment:

- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting.
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear.
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation.
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage.
- Coolant system
- CSA Electrics Standard    ● Tool kit and manuals

## Specifications:

Model	CL2000H
<b>Working Area:</b>	
Column Sleeve Dia. (E)	17" (432mm)
Column Face to Spindle Center	
Maximum (D+C)	78.7" (2000mm)
Minimum (D)	19.3" (490mm)
Spindle Head Travel (C)	59.4" (1510mm)
Base Surface to Spindle End	
Maximum (A)	74.8" (1900mm)
Minimum (B)	19.7" (500mm)
Arm Vertical Travel (A-B)	43.3" (1100mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	
Box Table Area	
Length (L)	39.3" (1000mm)
Width (K)	31.5" (800mm)
Height (H)	19.7" (500mm)
Base Dimensions	
Floor Area (R x S)	114.5" x 43.3" (2908 x 1102mm)
Height (Q)	98.4" (250mm)
<b>Drill Head:</b>	
Spindle Taper	5MT
Spindle Stroke	14.6" (370mm)
Quill Diameter	3.94" (100mm)
Number of Spindle Speeds	12
Spindle Speeds (rpm)	35-1890
Number of Steps	6
Spindle Feed Rate (in(mm)/rev.)	0.003"(.07mm)-0.038"(.96mm)
Spindle Drive Motor (2-speed)	7.5 hp (5.6 Kw)
Elevating Motor	3 hp (2.25 Kw)
Clamping Motor	1 hp (.75 Kw)
Coolant Pump Motor	1/8 hp (.10 Kw)
<b>Dimensions and Weight</b>	
Max. Machine Height (F)	124.8" (3470mm)
Base and Column Height (G)	116.5" (2960mm)
Shipping Dim.	
Length	122.2" (3105mm)
Width	55.1" (1400mm)
Height	127.5" (3240mm)
Net Weight	13,448 lbs. (6100kg)
Shipping Weight	14,550 lbs. (6600kg)



## Clausing Radial Drills

### Model: CLC2500

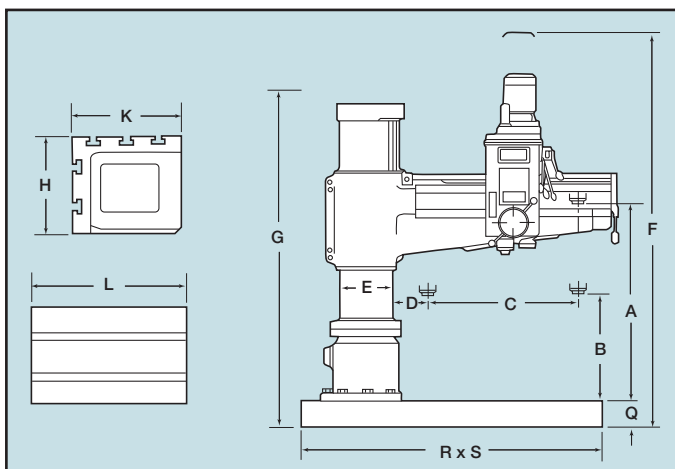
### Features and Standard Equipment:

- Equipped with hydraulic separate clamping unit. Vertical movement of arm is coordinated by an IC timer. With a single touch on push button switch, you can have the arm unclamped then move vertically, or stop then clamp automatically. Very easy to operate, and tools will always stay at the same point after tool shifting
- Gears in gear box are cooled by oil cycled by an oil pump to minimize gear wear
- Friction type disc clutch absorbs impact force caused by vertical movement of spindle, and protects all transmission units inside gear box. With quick spindle return, the clutch will help speed-up the tapping operation
- Special automatic tool eject device is supplied to allow you to change tools quickly. (No drifter is required) Special arm elevating device is provided to prevent arm from falling down abruptly after years of usage
- Coolant system
- CSA Electrics Standard
- Tool kit and manuals

### Specifications:

Model	CLC2500
<b>Working Area:</b>	
Column Sleeve Dia. (E)	21.65" (550mm)
Column Face to Spindle Center	
Maximum (D+C)	98.4" (2500mm)
Minimum (D)	19.7" (500mm)
Spindle Head Travel (C)	78.7" (2000mm)
Base Surface to Spindle End	
Maximum (A)	78.7" (2000mm)
Minimum (B)	21.6" (550mm)
Arm Vertical Travel (A-B)	39.4" (1000mm)
Arm Rotation (Right & Left)	180°
Baseplate Working Surface	86.8" x 43.4" (2205 x 1102mm)
Box Table Area	
Length (L)	39.4" (1000mm)
Width (K)	31.5" (800mm)
Height (H)	22" (560mm)
Base Dimensions	
Floor Area (R x S)	138.6" x 55.1" (3520 x 1400mm)
Height (Q)	12.6" (320mm)
<b>Drill Head:</b>	
Spindle Taper	6MT
Spindle Stroke	17.7" (450mm)
Quill Diameter	3.94" (100mm)
Number of Spindle Speeds	16
Spindle Speeds (rpm)	16-1250
Number of Steps	16
Spindle Feed Rate (in/mm)/rev.)	0.0015"(.04mm)-0.126"(3.20mm)
Spindle Drive Motor (2-speed)	10 hp (7.5 Kw)
Elevating Motor	5 hp (3.6 Kw)
Coolant Pump Motor	1/4 hp (.18 Kw)
<b>Dimensions and Weight:</b>	
Max. Machine Height (F)	157" (3990mm)
Base and Column Height (G)	151.6" (2660mm)
Shipping Dim.	
Length	158" (4000mm)
Width	63" (1600mm)
Height	151.6" (3850mm)
Net Weight	24,250 lbs. (11000kg)
Shipping Weight	27,557 lbs. (12500kg)

### Dimensions:



### Capacities:

Model	CLC2500
<b>Capacity:</b>	
Drilling	
In Steel	3.15" (80mm)
In Cast Iron	3.98" (100mm)
Tapping	
In Steel	2.56" (65mm)
In Cast Iron	2.95" (75mm)
Boring	
In Steel	6" (150mm)
In Cast Iron	10" (250mm)



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- Clausing Geared-head Drills
- Clausing Radial Drills

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- Clausing CNC Knee Mills

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